



SELF-CONTAINED CUBER

IM-240PE
IM-240PE-23
IM-240WPE
IM-240WPE-23

PARTS LIST

[HE]

M118
M118-D001,D003,D004
M118-D100,D101,D103,D104
M118-D200,D201,D203,D204
M118-D300,D301,D303,D304

P-0 DEC. 2024

List of Specifications

IM-240PE	M118	Air-cooled Standard
IM-240PE-23	M118-D001	23mm ICE of IM-240PE
IM-240WPE	M118-D003	Water-cooled Standard
IM-240WPE-23	M118-D004	23mm ICE of IM-240WPE
IM-240PE-F	M118-D100	Air-cooled Standard
IM-240PE-F-23	M118-D101	23mm ICE of IM-240PE
IM-240WPE-F	M118-D103	Water-cooled Standard
IM-240WPE-F-23	M118-D104	23mm ICE of IM-240WPE
IM-240PE-U	M118-D200	Air-cooled Standard
IM-240PE-U-23	M118-D201	23mm ICE of IM-240PE
IM-240WPE-U	M118-D203	Water-cooled Standard
IM-240WPE-U-23	M118-D204	23mm ICE of IM-240WPE
IM-240PE-E	M118-D300	Air-cooled Standard
IM-240PE-E-23	M118-D301	23mm ICE of IM-240PE
IM-240WPE-E	M118-D303	Water-cooled Standard
IM-240WPE-E-23	M118-D304	23mm ICE of IM-240WPE

List of Functions

Basic		Cube
Basic + DP	F	FlexCube
Basic + UV	U	UltraCube
Basic + IoT + DP + UV	E	EliteCube

Auxiliary Codes

Auxiliary Code Breakdown

The auxiliary code is the first two characters in the serial number. The first character indicates the year. Years progress or regress in alphabetical order. The series runs from "A" through "V" and the letters "I" and "O" are skipped. The second character indicates significant part changes within a year. Base is "0" and this number advances for each change. In cases where there is a letter in parentheses, this designates the month. This is the last character in the serial number. The series runs from "(A)" through "(M)" and the letter "(I)" is skipped. This designation is only included when identifying a parts change within an auxiliary code.

Note About Ordering Parts

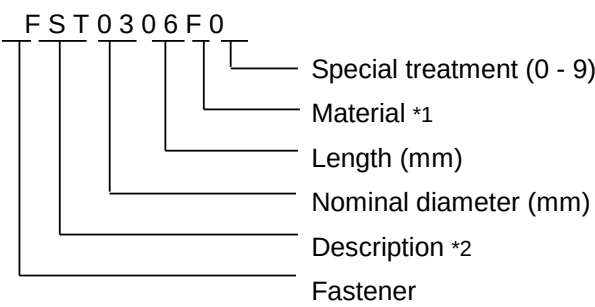
Most assemblies cannot be ordered as complete units; parts in the assemblies generally must be ordered separately.

MARKS LOCATED UNDER THE AUXILIARY CODE

- = Part deleted.

FASTENER PART NUMBER

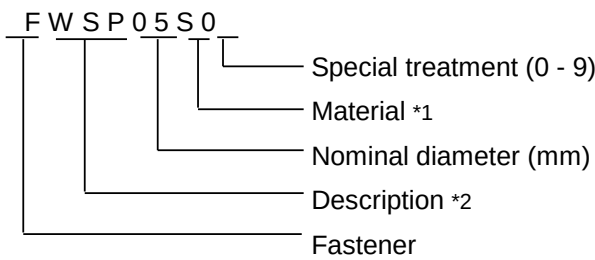
SCREWS



*1

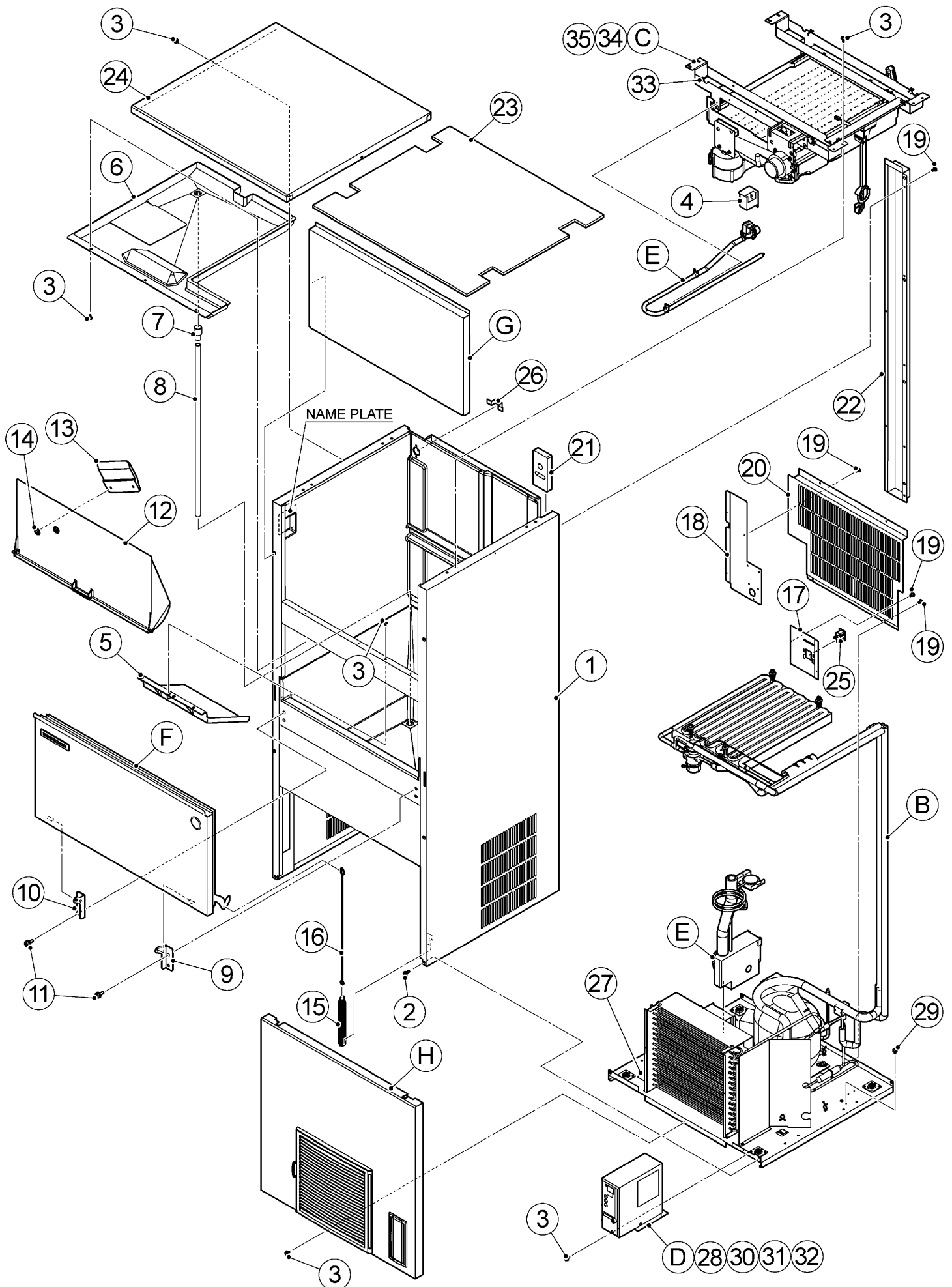
- F: Steel
- S: Austenitic stainless steel
- M: Martensitic stainless steel
- B: Copper alloy
- P: Polycarbonate
- N: Polyamide
- V: PVC
- A: ABS
- X: Polyacetal
- L: Aluminum

NUTS & WASHERS



*2

- First letter
- S: Machine screw
- T: Tapping screw
- M: Wood screw
- B: Bolt
- W: Washer
- N: Nut



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MODEL: IM-240PE(-23)				TITLE:A. ICE CUBER ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
B	REFRIGERATION ASSY		1E0166A01	1				
C	MECHANISM ASSY		1E0167A01	1				
D	CONTROL BOX ASSY (A)		3E0346A04	1				
E	WATER CIRCUIT ASSY		2E0282A01	1				
F	DOOR ASSY		3E0168A04	1				
G	FRONT COVER UPPER ASSY		3E0358A01	1				
H	FRONT COVER LOWER ASSY		2E0283A01	1				
R	ACCESSORIES		A04448-01	1				
1	BODY		1E0165G01	1				
2	TAPPING SCREW - HEX		442040-01	4				
3	TRUSS HEAD SCREW		FST0408S0	17				
4	COVER-WATER VALVE		3Y6277M01	1				
5	ICE GUIDE G		4Y7002G01	1				
6	DRAIN PAN		3Y5434G01	1				
7	DRAIN PIPE		4X7117-02	1				
8	DRAIN HOSE		4Z0986R01	1				
9	HINGE (RIGHT)		3E0327M01	1				
10	HINGE (LEFT)		3E0327M02	1				
11	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0620S0	4				
12	SLOPE		3X4854-01	1				
		Scoop Holder Parts	3E0351G01	1				
13	HOLDER - SCOOP	Scoop Holder Parts	393026G01	1				
14	THUMB SCREW	Scoop Holder Parts	456279G01	2				
15	SPRING		4H0823-01	1				
16	HOOK		4H2685-03	1				
17	BRACKET - MAINS		3E0359M01	1				
18	BRACKET - DRAIN	Basic,-U	3E0360M02	1				
		-F,-E	3E0360M01	1				
19	T2 TRUSS HEAD SCREW		FT20408F0	19				
20	REAR PANEL		2E0284M01	1				
21	INSULATION-PIPE		4Y2507-01	1				
22	COVER - PIPE		3E0361M01	1				
23	INSULATION-TOP PANEL		3X9100-01	1				
24	TOP PANEL		1E0168M01	1				
25	CONNECTOR		P00246-01	1				
26	CAUTION - LABEL		452552-01	1				
27	LABEL - R290		474520L01	2				
28	HARNESS		2E0273A01	1				

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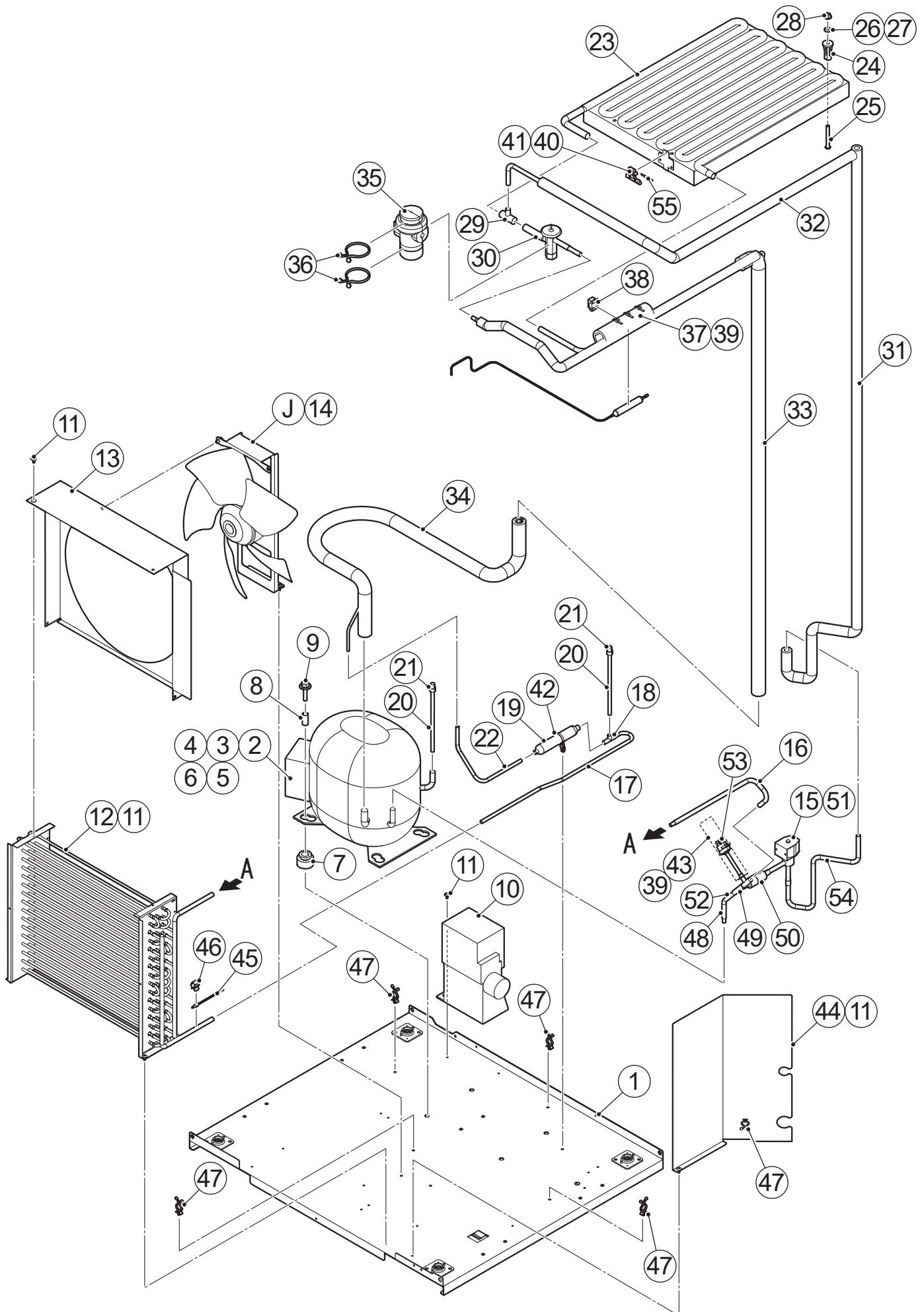
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INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
29	HEX HEAD BOLT SW		FBK0408S0	1				
30	FERRITE CORE		P02369-01	1				
31	BAG		4X1559-07	6				
32	BAG		4X1559-01	1				
33	TIE	CV-150N,T30R	7920-0003	6				
34	FERRITE CORE		P07383-01	2				
35	HARNESS (PM)		3E0449G01	1				

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MODEL: IM-240WPE(-23)				TITLE:A. ICE CUBER ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
B	REFRIGERATION ASSY		1E0176A01	1				
C	MECHANISM ASSY		1E0167A01	1				
D	CONTROL BOX ASSY (A)		3E0346A04	1				
E	WATER CIRCUIT ASSY		2E0282A01	1				
F	DOOR ASSY		3E0168A04	1				
G	FRONT COVER UPPER ASSY		3E0358A01	1				
H	FRONT COVER LOWER ASSY		2E0283A02	1				
R	ACCESSORIES		A03878-01	1				
1	BODY		1E0165G01	1				
2	TAPPING SCREW - HEX		442040-01	4				
3	TRUSS HEAD SCREW		FST0408S0	17				
4	COVER-WATER VALVE		3Y6277M01	1				
5	ICE GUIDE G		4Y7002G01	1				
6	DRAIN PAN		3Y5434G01	1				
7	DRAIN PIPE		4X7117-02	1				
8	DRAIN HOSE		4Z0986R01	1				
9	HINGE (RIGHT)		3E0327M01	1				
10	HINGE (LEFT)		3E0327M02	1				
11	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0620S0	4				
12	SLOPE		3X4854-01	1				
		Scoop Holder Parts	3E0351G01	1				
13	HOLDER - SCOOP	Scoop Holder Parts	393026G01	1				
14	THUMB SCREW	Scoop Holder Parts	456279G01	2				
15	SPRING		4H0823-01	1				
16	HOOK		4H2685-03	1				
17	BRACKET - MAINS		3E0359M02	1				
18	BRACKET - DRAIN	Basic,-U	3E0360M02	1				
		-F,-E	3E0360M01	1				
19	T2 TRUSS HEAD SCREW		FT20408F0	19				
20	REAR PANEL		2E0284M01	1				
21	INSULATION-PIPE		4Y2507-01	1				
22	COVER - PIPE		3E0361M01	1				
23	INSULATION-TOP PANEL		3X9100-01	1				
24	TOP PANEL		1E0168M01	1				
25	CONNECTOR		P00246-01	1				
26	CAUTION - LABEL		452552-01	1				
27	LABEL - R290		474520L01	2				
28	HARNESS		2E0273A01	1				

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MODEL: IM-240WPE(-23)				TITLE: A. ICE CUBER ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
29	HEX HEAD BOLT SW		FBK0408S0	1				
30	FERRITE CORE		P02369-01	1				
31	BAG		4X1559-07	5				
32	TIE	CV-150N,T30R	7920-0003	6				
33	LABEL-CONNECTION		464541-01	1				
34	FERRITE CORE		P07383-01	2				
35	HARNESS (PM)		3E0449G01	1				

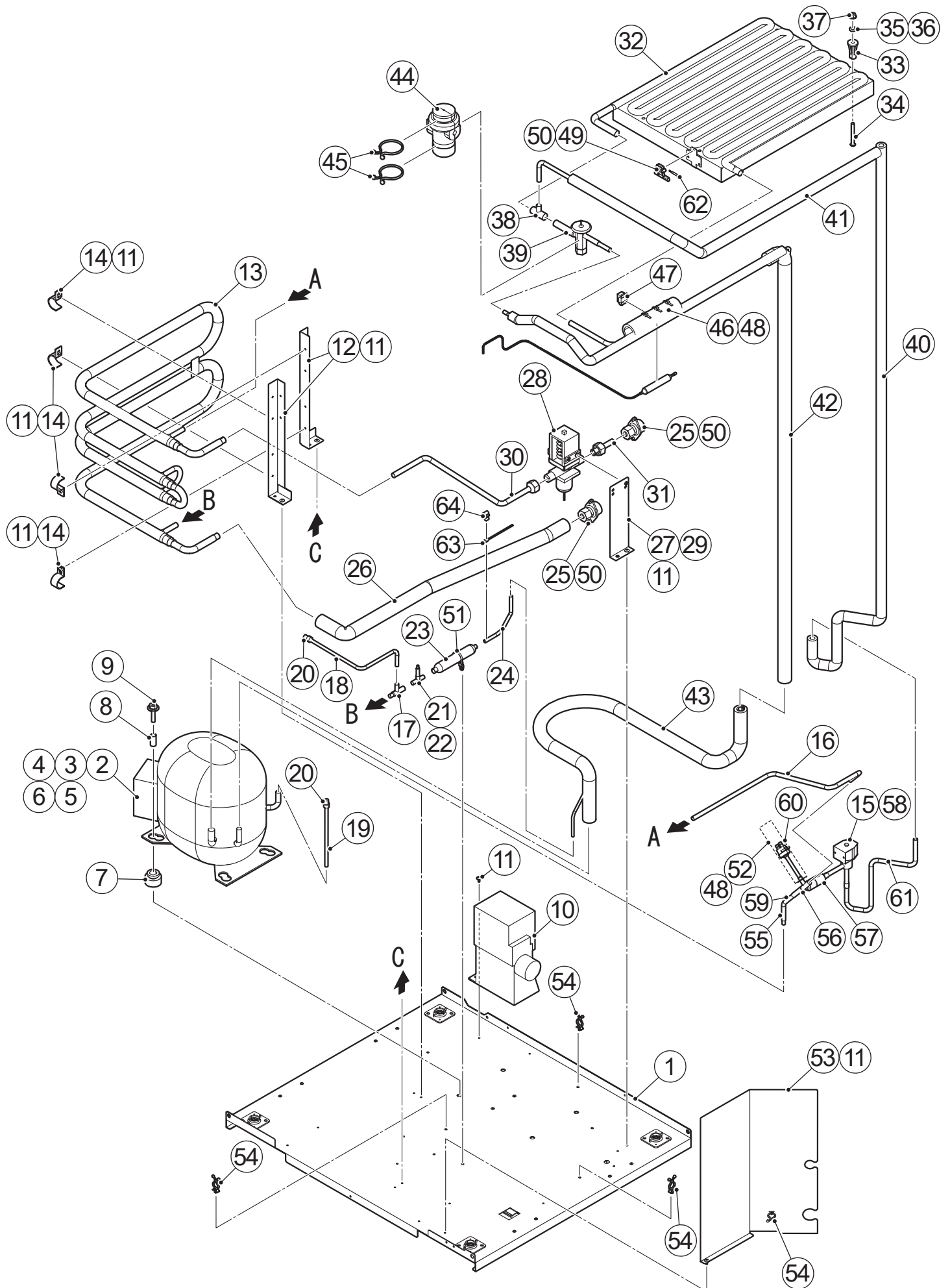


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MODEL: IM-240PE(-23)				TITLE: B.REFRIGERATION ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
J	FAN MOTOR ASSY		3E0362A01	1				
1	BASE		2E0289G01	1				
2	COMPRESSOR		P02809-01	1				
3	PROTECTOR		P02812-01	1				
4	PROTECTOR RETAINER		P02815-01	1				
5	SCREW		P00840-01	1				
6	TERMINAL COVER		P02814-01	1				
7	GROMMET		P00846-01	4				
8	SPACER		P00847-01	4				
9	BOLT		436206-03	4				
10	BOX WITH ELECTRICAL COMPONENTS		P02841-01	1				
11	T2 TRUSS HEAD SCREW		FT20408F0	14				
12	CONDENSER		E00004-01	1				
13	SHROUD		2E0260M01	1				
14	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0510S0	4				
15	HOT GAS VALVE METAL COMPONENT		P04242-0A	1				
16	PIPE (B) - HIGH SIDE		4E0236M01	1				
17	PIPE (C) - HIGH SIDE		4E0237M01	1				
18	TEE - 6.4		417394-01	1				
19	DRIER		P06910-01	1				
20	COPPER TUBE C - COND		477814M01	2				
21	LOCKRING STOPPER		P01677-01	2				
22	PIPE (D) - HIGH SIDE		4E0238M01	1				
23	EVAPORATOR	28mm	2X6691G01	1				
		23mm	2X6735G01	1				
24	COLLAR		3H3879-01	4				
25	SCREW-EVAPORATOR	28mm	4Y4922M02	4				
		23mm	4Y4922M03	4				
26	WASHER		4H0777-01	4				
27	WASHER	23mm	4H1365-05	4				
28	FLANGE NUT		FNHF06S0	4				
29	TEE		420041-27	1				
30	EXPANSION VALVE		P02819-01	1				
31	PIPE - HOT GAS		3E0363G01	1				
32	INSULATION TUBE - FSA		H81020870	1				
33	HEAT EXCHANGER - A		2E0291A01	1				
34	HEAT EXCHANGER - B		3E0364G01	1				
35	VALVE COVER		3Y3051P01	1				
36	CLAMP		P00752-01	2				

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MODEL: IM-240PE(-23)				TITLE: B. REFRIGERATION ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
37	INSULATION		4X8643-01	1				
38	CLAMP		443461-01	1				
39	TIE	CV-150N,T30R	7920-0003	4				
40	HOLDER - THERMISTOR		315479-01	1				
41	S-TITE TRUSS HEAD SCREW		FTS0408M0	1				
42	CABLE TIE		P05042-01	1				
43	INSULATION TUBE		H71527130	1				
44	BARRIER		3E0184M05	1				
45	THERMISTOR-FILTER		4R2692-07	1				
46	CLIP-THERMISTOR		4R2938-01	1				
47	CLAMP		P05216-01	5				
48	PIPE (A) - HIGH SIDE		4E0239M01	1				
49	TEE		420041-02	1				
50	STRAINER		P00812-01	1				
51	HOT GAS VALVE ELECTRICAL COIL		4E0251G01	1				
52	TEE		420041-03	1				
53	PRESSURE SWITCH		P06862-04	1				
54	PIPE (A) - HOT GAS		4E0240M01	3				
55	THERMISTOR-CUBE CONTROL		P00350-04	1				

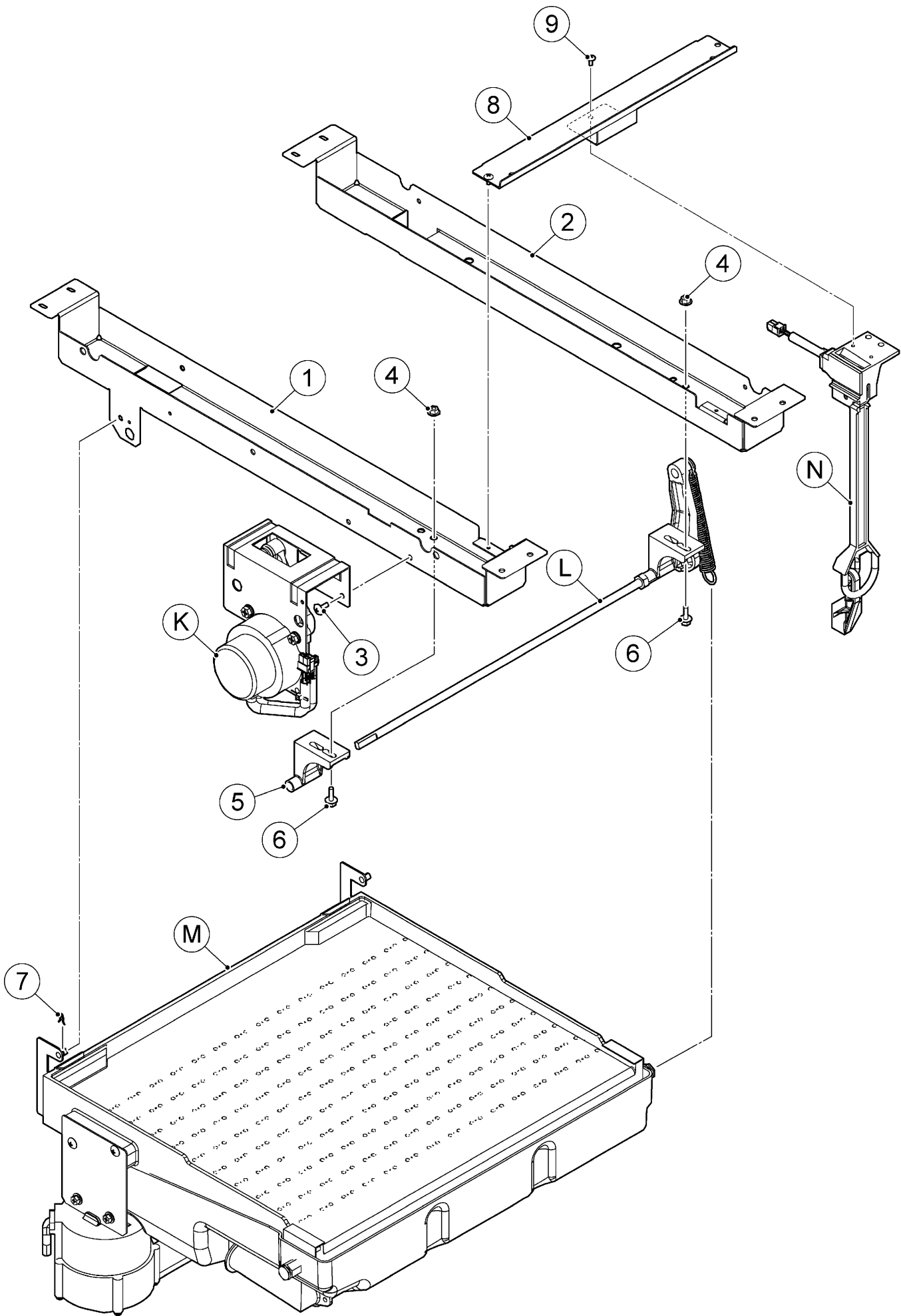


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MODEL: IM-240WPE(-23)				TITLE: B.REFRIGERATION ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	BASE		2E0289G01	1				
2	COMPRESSOR		P02809-01	1				
3	PROTECTOR		P02812-01	1				
4	PROTECTOR RETAINER		P02815-01	1				
5	SCREW		P00840-01	1				
6	TERMINAL COVER		P02814-01	1				
7	GROMMET		P00846-01	4				
8	SPACER		P00847-01	4				
9	BOLT		436206-03	4				
10	BOX WITH ELECTRICAL COMPONENTS		P02841-01	1				
11	T2 TRUSS HEAD SCREW		FT20408F0	14				
12	MOUNTING BRACKET - CONDENSER		4E0121M01	2				
13	CONDENSER - WATER COOLED		1H6269G01	1				
14	CLAMP(B)-CONDENSER		4H0622-01	4				
15	HOT GAS VALVE METAL COMPONENT		P04242-0A	1				
16	PIPE (B) - HIGH SIDE		3E0373M01	1				
17	TEE		420041-03	1				
18	PROCESS PIPE		4E0291M01	1				
19	PROCESS TUBE		4Y0273-01	1				
20	LOCKRING STOPPER		P01677-01	2				
21	TEE - 6.4		417394-01	1				
22	SLEEVE		441322-01	1				
23	DRIER		P06910-01	1				
24	PIPE (C) - HIGH SIDE		4E0242M01	1				
25	FITTING(P)		3Y0747A01	2				
26	COPPER TUBE(A)-WATER		3E0374A01	1				
27	BRACKET - WATER REGULATOR		4E0134M01	1				
28	WATER REGULATOR		P05382-01	1				
29	PAN HEAD SCREW		FSP0406S0	2				
30	COPPER TUBE(B)-WATER		3E0375G01	1				
31	PIPE(C) - WATER		4Y7391A01	1				
32	EVAPORATOR	28mm	2X6691G01	1				
		23mm	2X6735G01	1				
33	COLLAR		3H3879-01	4				
34	SCREW-EVAPORATOR	28mm	4Y4922M02	4				
		23mm	4Y4922M03	4				
35	WASHER		4H0777-01	4				
36	WASHER	23mm	4H1365-05	4				
37	FLANGE NUT		FNHF06S0	4				
38	TEE		420041-27	1				

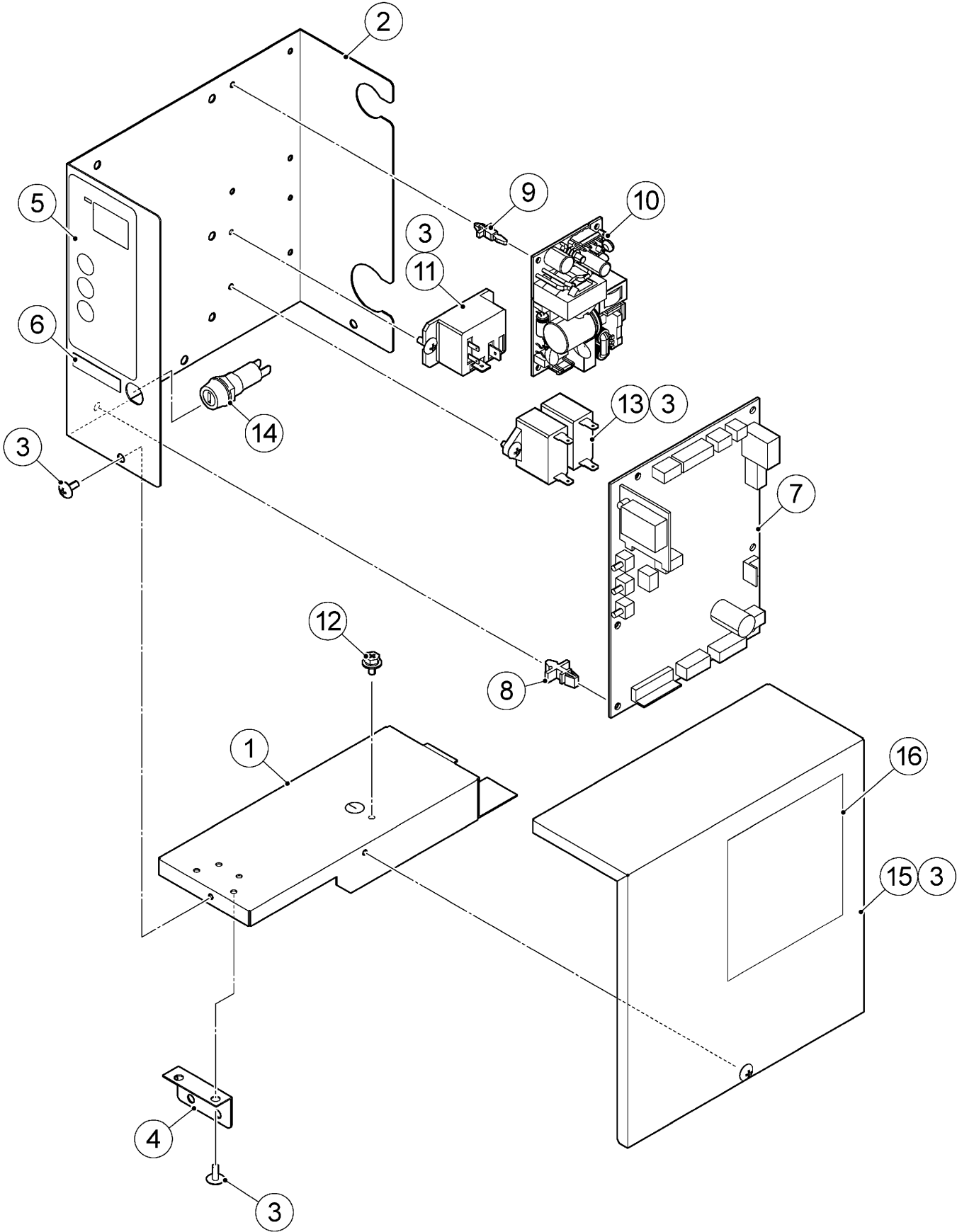
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MODEL: IM-240WPE(-23)				TITLE:B.REFRIGERATION ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
39	EXPANSION VALVE		P02819-01	1				
40	PIPE - HOT GAS		3E0363G01	1				
41	INSULATION TUBE - FSA		H81020870	1				
42	HEAT EXCHANGER - A		2E0291A01	1				
43	HEAT EXCHANGER - B		3E0364G01	1				
44	VALVE COVER		3Y3051P01	1				
45	CLAMP		P00752-01	2				
46	INSULATION		4X8643-01	1				
47	CLAMP		443461-01	1				
48	TIE	CV-150N,T30R	7920-0003	4				
49	HOLDER - THERMISTOR		315479-01	1				
50	S-TITE TRUSS HEAD SCREW		FTS0408M0	4				
51	CABLE TIE		P05042-01	1				
52	INSULATION TUBE		H71527130	1				
53	BARRIER		3E0184M05	1				
54	CLAMP		P05216-01	4				
55	PIPE (A) - HIGH SIDE		4E0239M01	1				
56	TEE		420041-02	1				
57	STRAINER		P00812-01	1				
58	HOT GAS VALVE ELECTRICAL COIL		4E0251G01	1				
59	TEE		420041-03	1				
60	PRESSURE SWITCH		P06862-04	1				
61	PIPE (A) - HOT GAS		4E0240M01	3				
62	THERMISTOR-CUBE CONTROL		P00350-04	1				
63	THERMISTOR-FILTER		4R2692-07	1				
64	CLIP-THERMISTOR		4R2938-01	1				



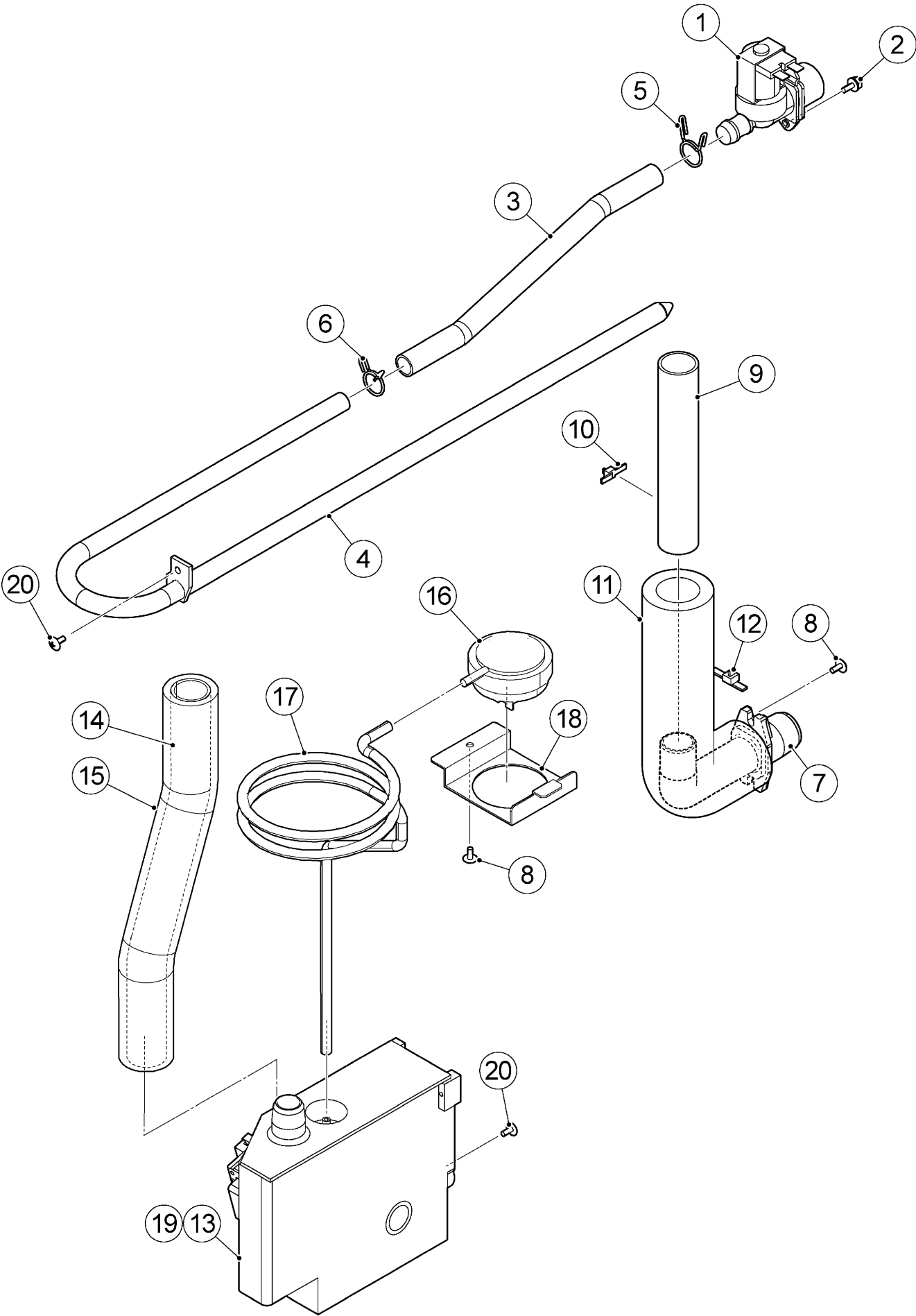
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MODEL: IM-240PE(-23) IM-240WPE(-23)				TITLE:C.MECHANISM ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
K	ACTUATOR MOTOR ASSY		3E0188A06	1				
L	CAM SHAFT ASSY		3Y5364A02	1				
M	WATER PAN ASSY		1E0173A01	1				
N	BIN CONTROL SW.		3E0426A04	1				
1	FRAME-FRONT		3E0368M01	1				
2	FRAME-REAR		3E0369M01	1				
3	TRUSS HEAD SCREW		FST0512S0	2				
4	FLANGE NUT		FNHF05S0	6				
5	BEARING-CAM SHAFT		3X8307-02	1				
6	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0516S0	4				
7	RETAINING PIN		E00023-01	1				
8	FRAME-BIN SW		3E0370M01	1				
9	T2 TRUSS HEAD SCREW		FT20408S0	4				



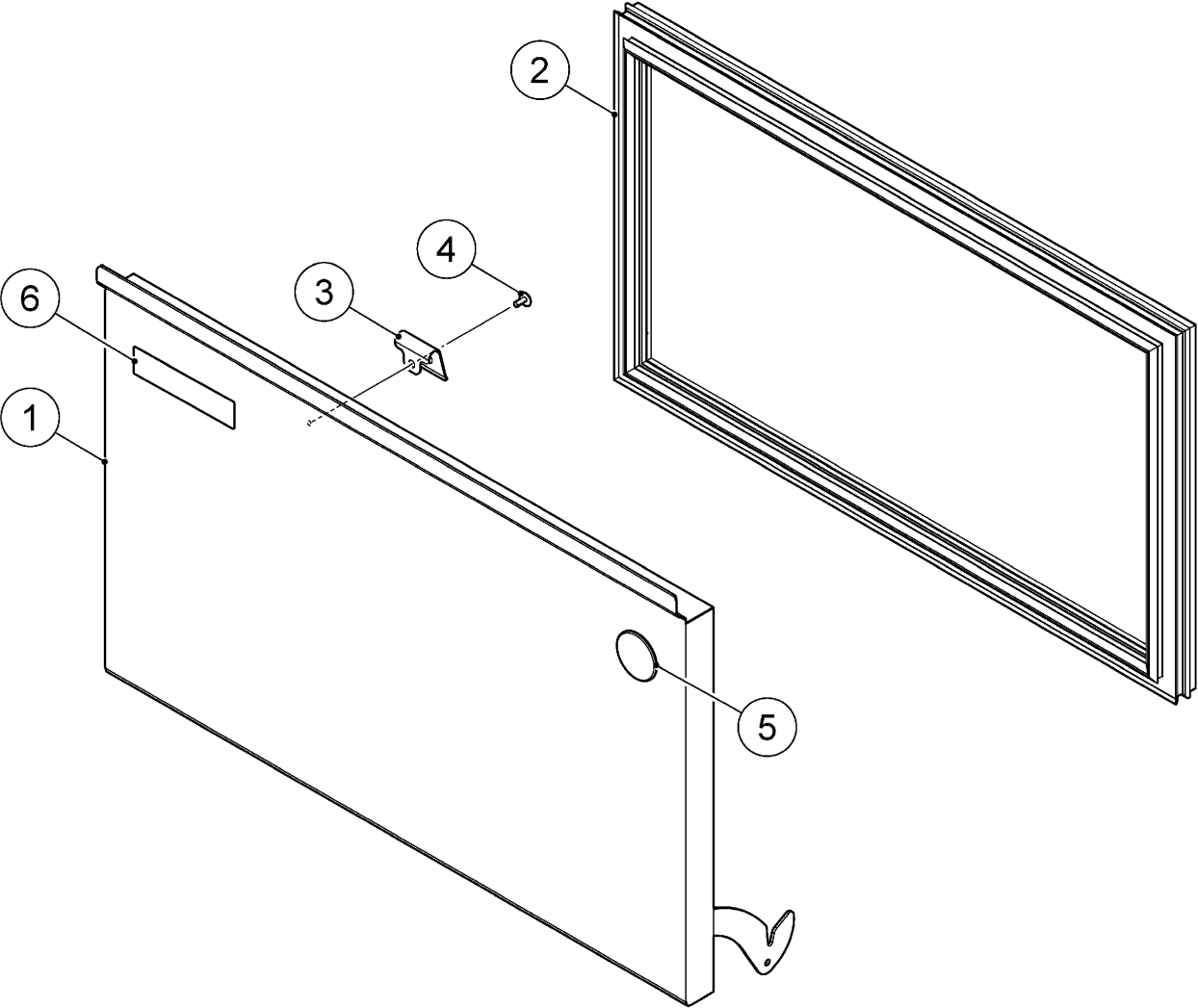
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MODEL: IM-240PE(-23) IM-240WPE(-23)								
TITLE: D.CONTROL BOX ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	CONTROL BOX (A)		3E0192M01	1				
2	CONTROL BOX (B)		2E0170M01	1				
3	T2 TRUSS HEAD SCREW		FT20408S0	10				
4	CONTROL BOX MOUNT (A)		4E0222M01	1				
5	CONTROL LABEL (A)		4E0132L01	1				
6	LABEL - FUSE		466798-01	1				
7	CONTROLLER BOARD		P06259-01	1				
8	BOARD SUPPORT		414929-02	6				
9	BOARD SUPPORT		E00003-01	4				
10	SWITCHING REGULATOR		P06372-01	1				
11	POWER RELAY		P06262-01	1				
12	HEX HEAD BOLT SW		FBK0408F0	1				
13	CAPACITOR		P01870-01	2				
14	FUSE ASSY		483425A01	1				
15	CONTROL BOX COVER		3Y5612M01	1				
16	WIRING LABEL		3E0393L01	1				



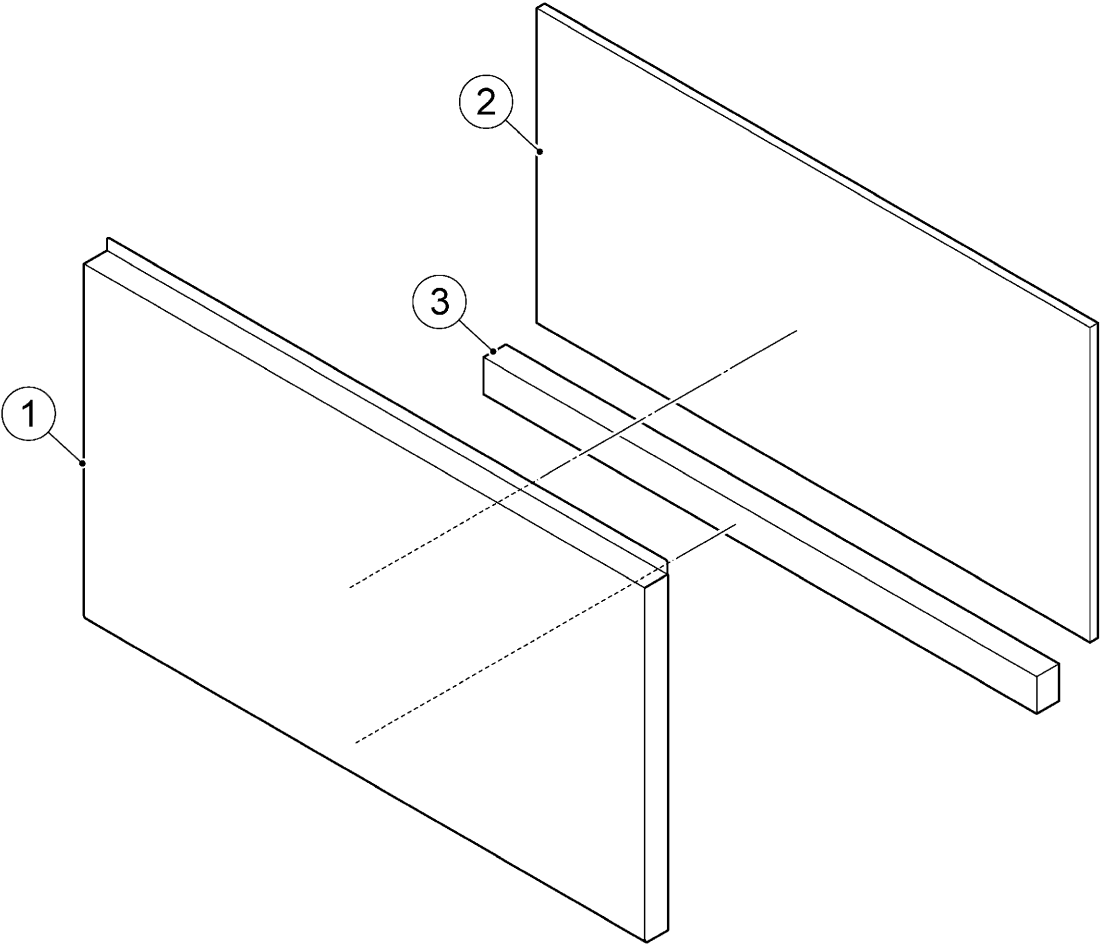
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MODEL: IM-240PE(-23) IM-240WPE(-23)				TITLE:E.WATER CIRCUIT ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	WATER VALVE		P05355-01	1				
2	HEX HEAD BOLT SW		FBK0408S0	2				
3	SILICONE HOSE		4Y6912R02	1				
4	WATER SUPPLY PIPE		3H9533G01	1				
5	HOSE CLAMP		P05613-02	1				
6	HOSE CLAMP		P05613-01	1				
7	DRAIN PIPE		3H0394-01	1				
8	T2 TRUSS HEAD SCREW		FT20408F0	2				
		-F,-E		5				
9	PVC HOSE - FSA		HD2226180	1				
10	TIE	CV-150N,T30R	7920-0003	1				
11	INSULATION TUBE		H72949200	1				
12	NYLON TIE	CV-200N,T50R	7920-0010	1				
13	DRAIN PUMP-TANK	-F,-E	E00022-05	1				
14	PVC HOSE - FSA	-F,-E	HD2226300	1				
15	INSULATION TUBE	-F,-E	H72949080	1				
16	PRESSURE SWITCH	-F,-E	E00022-02	1				
17	TUBE	-F,-E	E00022-03	1				
18	DRAIN PUMP BRACKET	-F,-E	4E0243M01	1				
19	HARNESS	-F,-E	E00022-04	1				
20	TRUSS HEAD SCREW		FST0408S0	1				



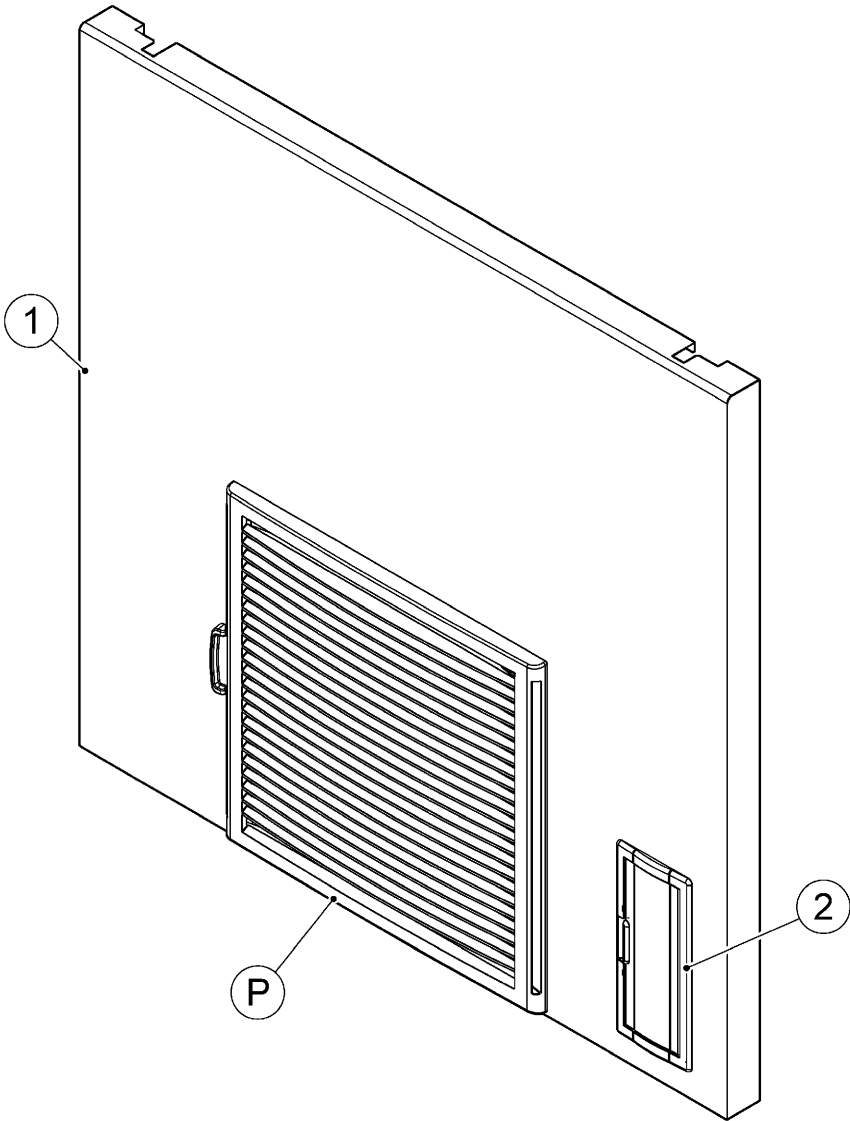
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MODEL: IM-240PE(-23) IM-240WPE(-23)				TITLE: F.DOOR ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	DOOR - INSULATION		2E0171G04	1				
2	DOOR GASKET		3Y8291P04	1				
3	CATCH - SLOPE		4X7644-01	1				
4	T2 TRUSS HEAD SCREW		FT20408S0	1				
5	LABEL - PENGUIN		468184-01	1				
6	EMBLEM		340842-01	1				



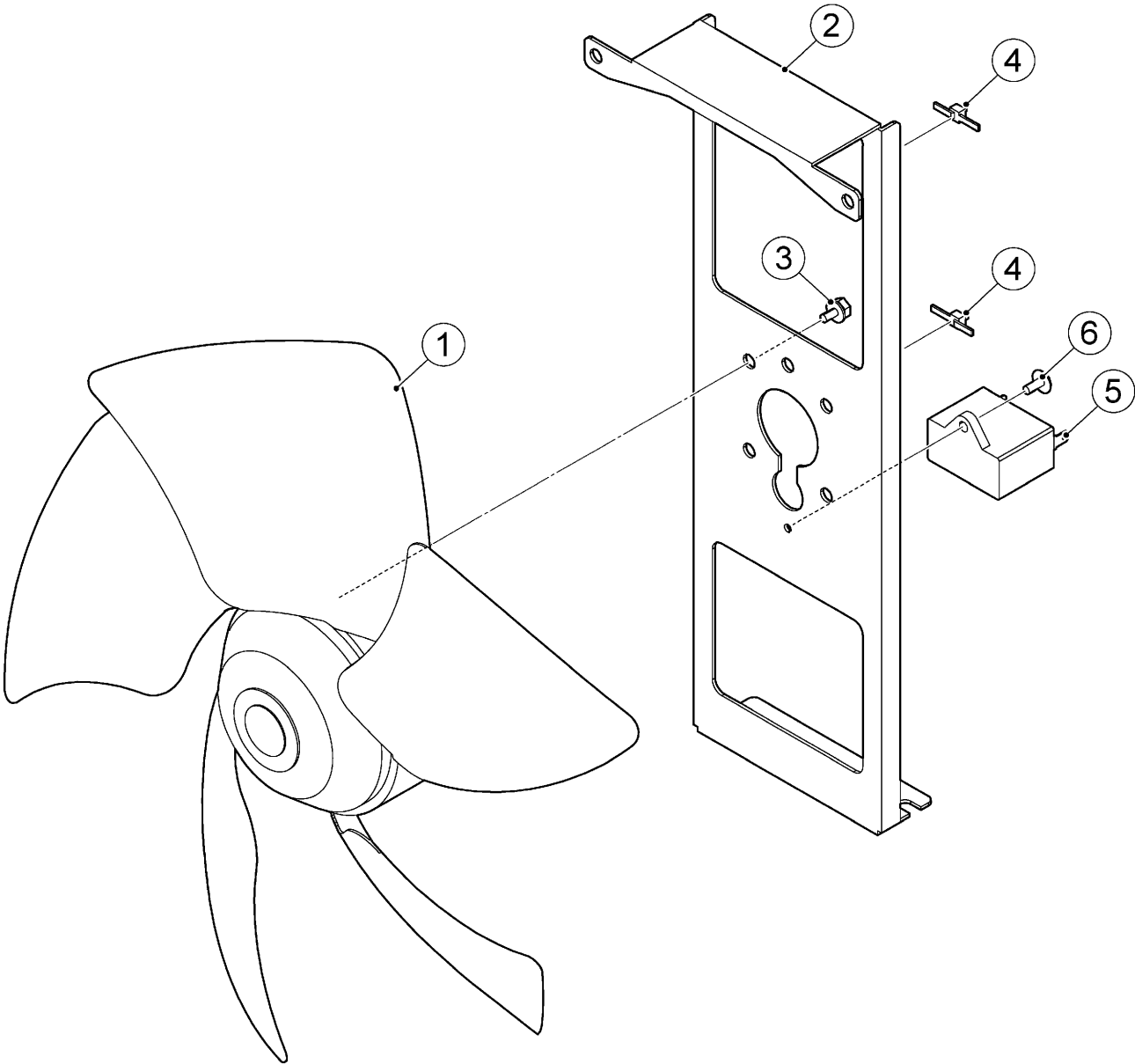
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MODEL: IM-240PE(-23) IM-240WPE(-23)				TITLE: G.FRONT COVER UPPER ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	FRONT COVER UPPER		3E0371G01	1				
2	INSULATION-FRONT(A)		4Y7327P01	1				
3	INSULATION-FRONT(B)		4Y7328P01	1				



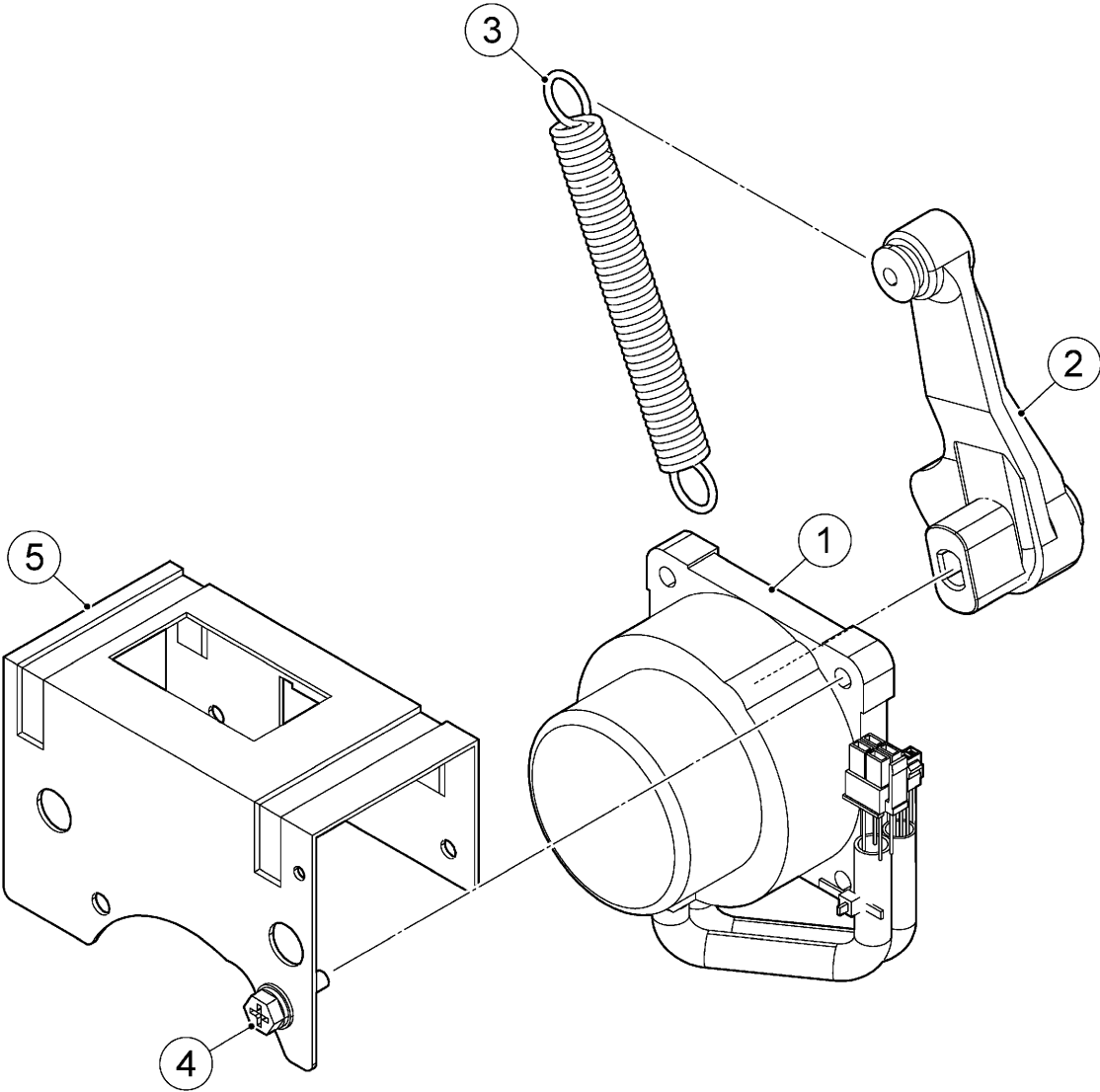
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MODEL: IM-240PE(-23) IM-240WPE(-23) TITLE:H.FRONT COVER LOWER ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
P	LOUVER ASSY	Air-Cooled	377439A01	1				
1	FRONT COVER LOWER	Air-Cooled	3E0372G01	1				
		Water-Cooled	3E0372G02	1				
2	WINDOW PANEL ASSY		3E0285A01	1				



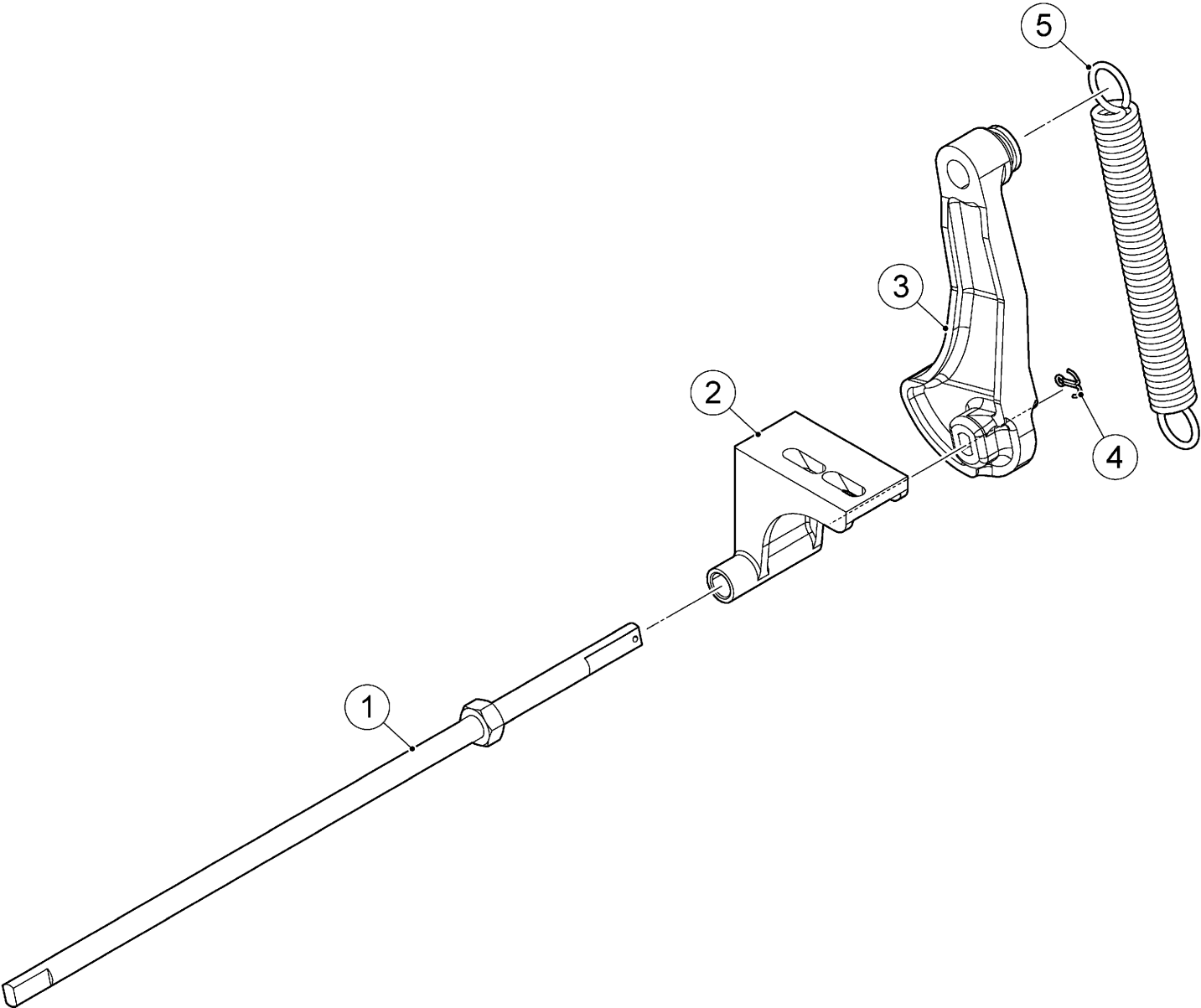
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MODEL: IM-240PE(-23)				TITLE: J.FAN MOTOR ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	FAN MOTOR		P02545-01	1				
2	BRACKET-FM		3E0365M01	1				
3	HEX HEAD BOLT SW		FBK0408F0	4				
4	TIE	CV-100N,T18R	7920-0002	2				
5	CAPACITOR		P01865-01	1				
6	TRUSS HEAD SCREW		FST0408S0	1				



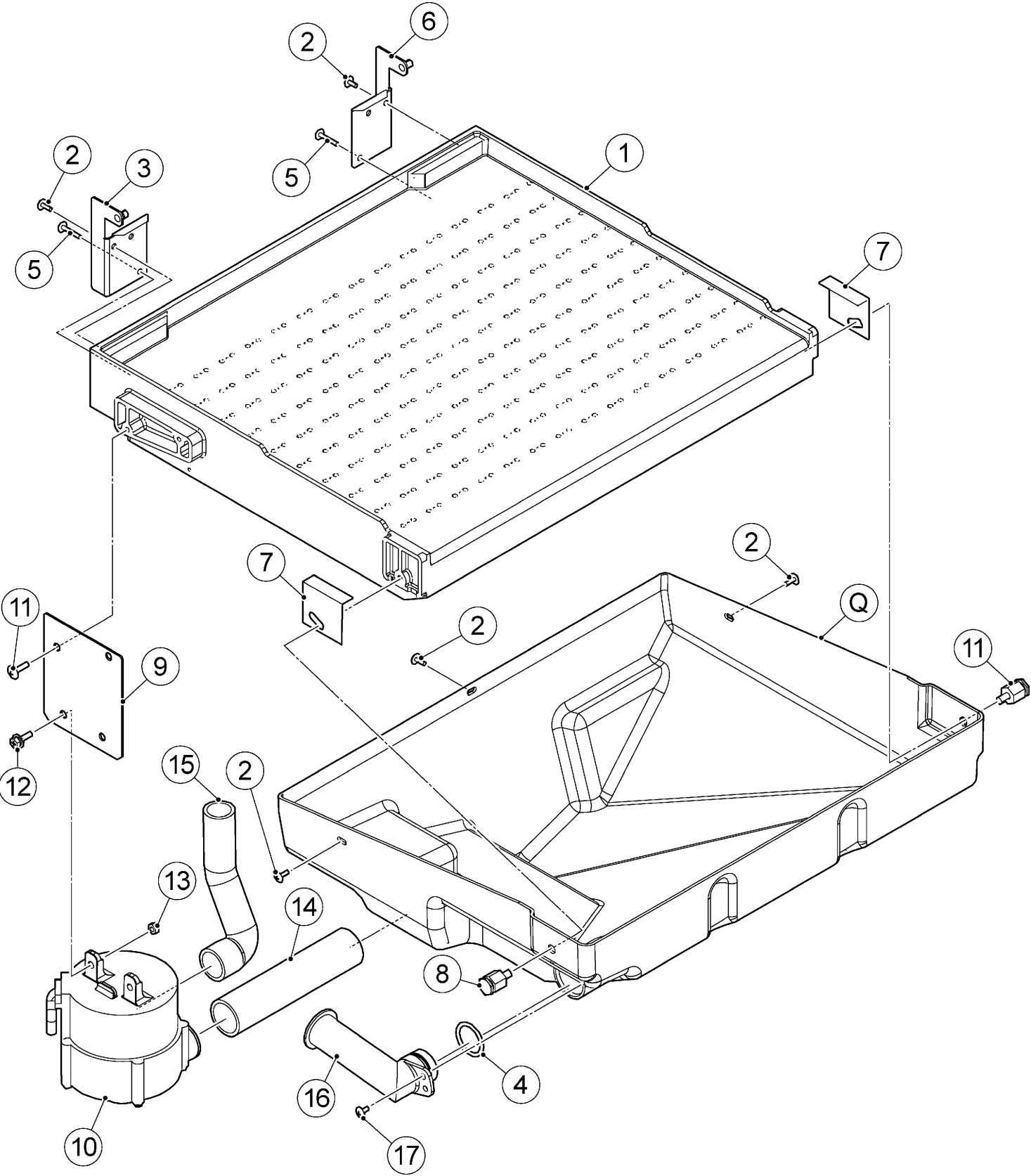
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MODEL: IM-240PE(-23) IM-240WPE(-23)				TITLE: K.ACTUATOR MOTOR ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	AM ASSY (A)		4E0245G01	1				
2	CAM (A)		306543G04	1				
3	EXTEN SPRING		4H3473-01	1				
4	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0620S0	2				
5	BRACKET-AM		3E0355M01	1				



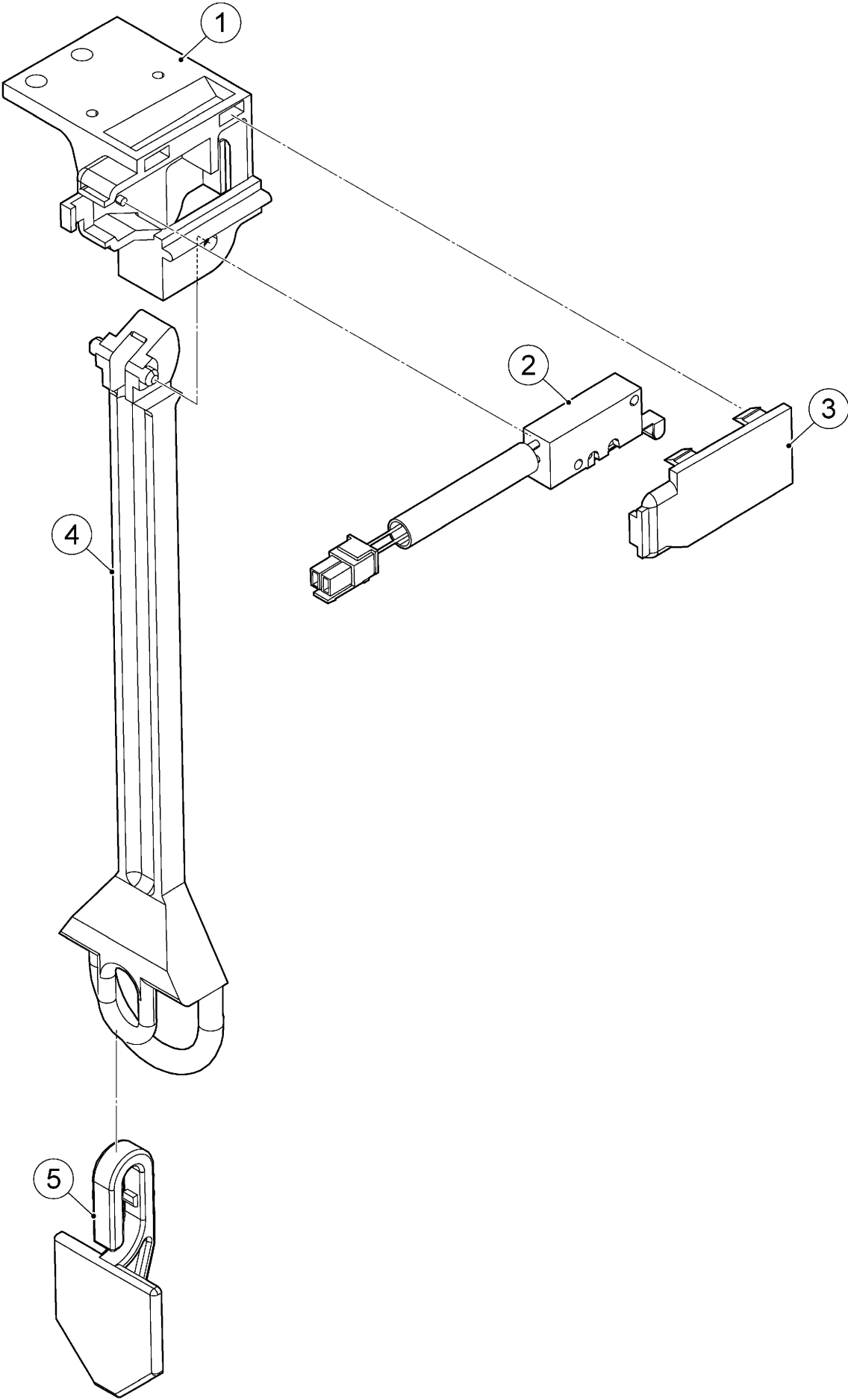
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MODEL: IM-240PE(-23) IM-240WPE(-23)				TITLE:L.CAM SHAFT ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	CAM SHAFT		425511G02	1				
2	BEARING-CAM SHAFT		3X8307-02	1				
3	CAM(B)		376546P01	1				
4	CUTTER PIN		711S-0212	1				
5	EXTEN SPRING		4H3473-01	1				



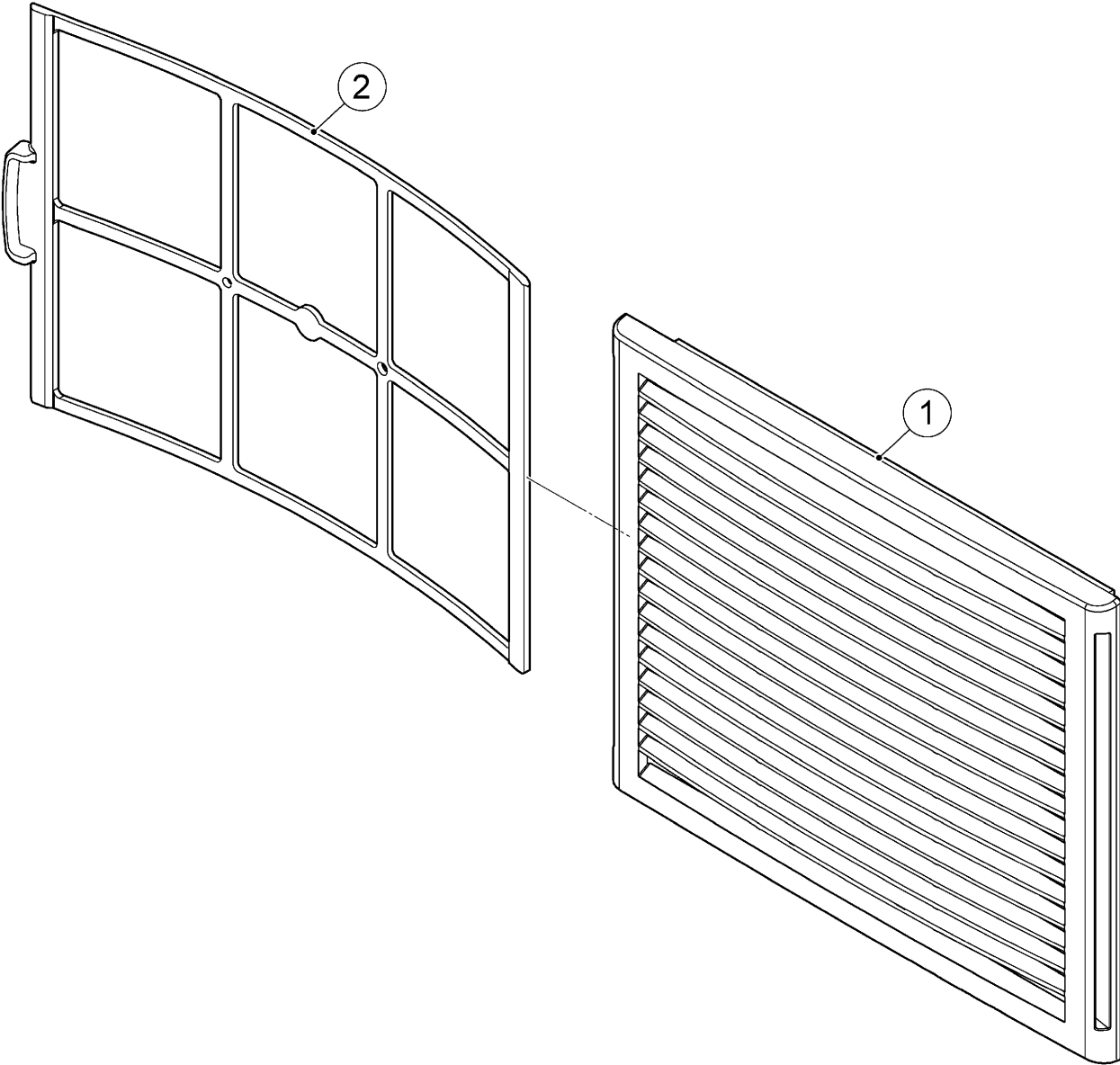
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MODEL: IM-240PE(-23) IM-240WPE(-23)				TITLE:M.WATER PAN ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
Q	WATER PAN		1H0888-02	1				
	WATER TANK(AD3)	-U,-E	2E0256A01	1				
1	WATER PLATE		208020G01	1				
2	TRUSS HEAD TAPPING SCREW T2		FT20410S0	3				
3	BRACKET - WATER PAN(R)		3E0292G01	1				
4	O RING - DRAIN		4E0037R01	1				
5	TRUSS HEAD TAPPING SCREW T2		FT20420M0	2				
6	BRACKET - WATER PAN(L)		3E0293G01	1				
7	BRACKET		402957-01	2				
8	SCREW SPRING HOOK		4H2582G01	2				
9	BRACKET - PUMP		4E0241M01	1				
10	PUMP MOTOR		P00617-02	1				
11	TRUSS HEAD TAPPING SCREW T2		FT20516S0	2				
12	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0516S0	2				
13	NUT		FNH105S0	2				
14	SUCTION TUBING		4E0231R01	1				
15	DISCHARGE TUBING		4E0230R01	1				
16	PIPE-DRAIN		315530-01	1				
17	TRUSS HEAD SCREW		FST0408S0	1				



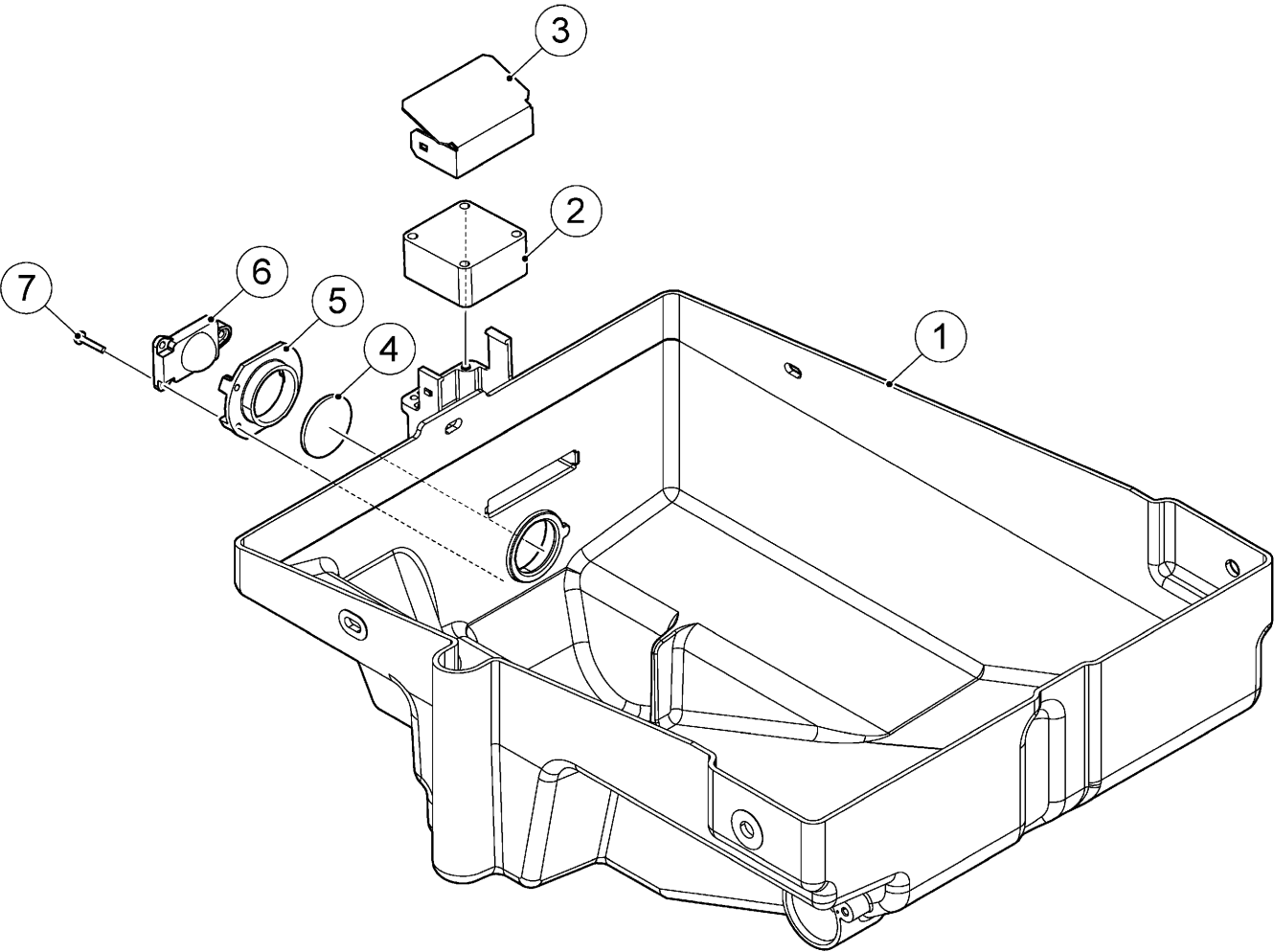
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MODEL: IM-240PE(-23) IM-240WPE(-23)				TITLE: N.BIN CONTROL SW.				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	SWITCH BOX		2H2043-01	1				
2	BS ASSY (A)		4E0250G02	1				
3	SWITCH BOX COVER		4H8785-01	1				
4	SWITCH ACTUATOR		3H1369-02	1				
5	DETECTOR		311044-01	1				



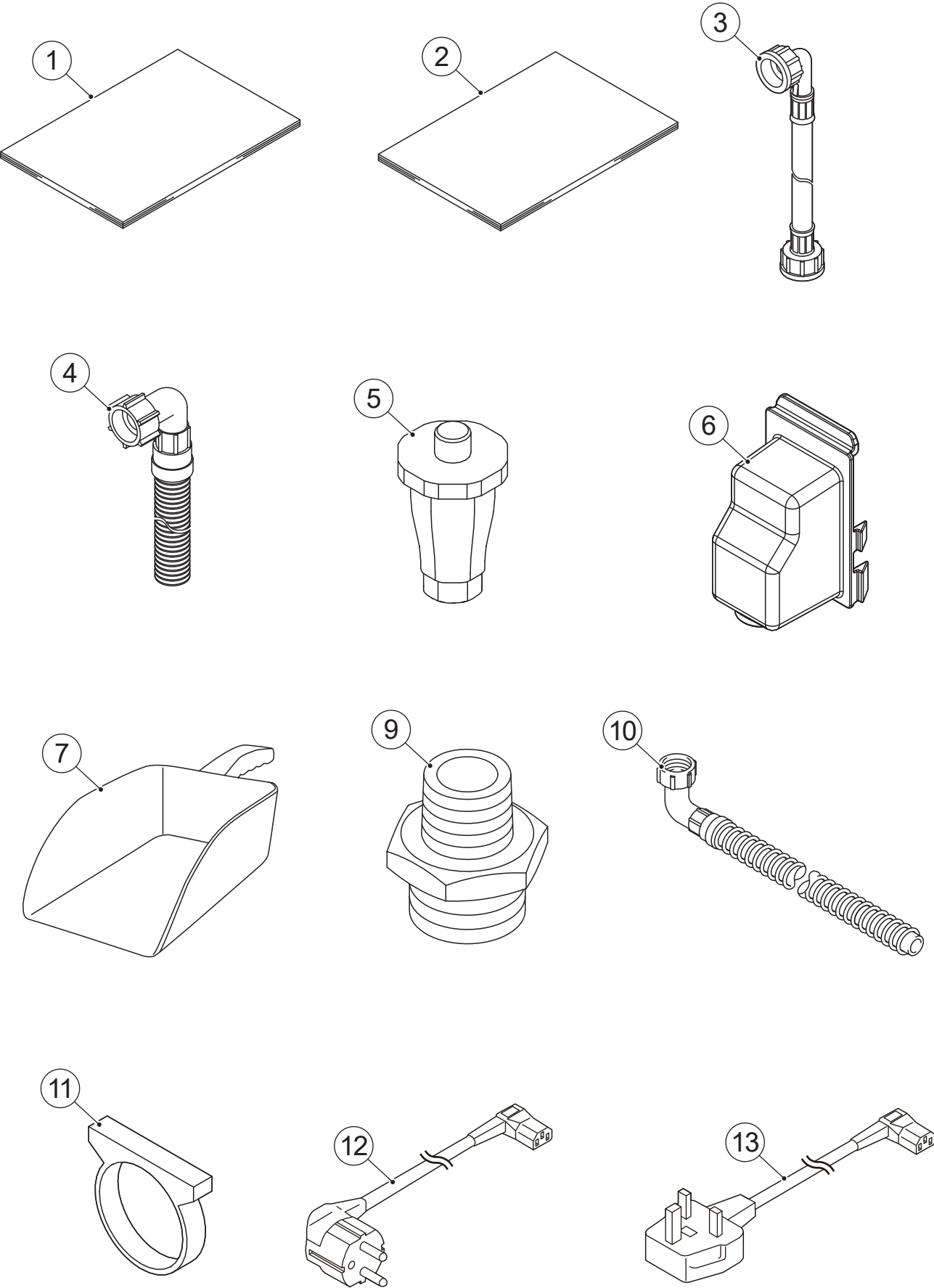
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MODEL: IM-240PE(-23)				TITLE: P.LOUVER ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	LOUVER		121931P01	1				
2	AIR FILTER		262259G01	1				



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MODEL: IM-240PE(-23) IM-240WPE(-23)				TITLE: Q.WATER PAN AD3				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	WATER TANK(AD2)		2E0255G01	1				
2	FAN MOTOR		P06703-01	1				
3	DUCT - GARD		4E0202M01	1				
4	WINDOW - GASKET		P06651-01	1				
5	HOLDER - LED		3E0331P01	1				
6	UVC-LED		P06697-01	1				
7	PAN HEAD MACHINE SCREW		FT50314S0	3				



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MODEL: IM-240PE(-23) MODEL: IM-240WPE(-23)								
TITLE: R.ACCESSORIES								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	INSTRUCTION MANUAL		L1M113204	1				
2	INSTRUCTION MANUAL	Quick Start Manual	121594L01	1				
3	INLET HOSE	Air-cooled WRAS 1206050,VDE A-260 6R 105	P03534-01	1				
		Water-cooled WRAS 1206050,VDE A-260 6R 105	P03534-01	2				
4	OUTLET HOSE	Standard and -U Air Cooled	452365-01	1				
		Standard and -U Water Cooled		2				
		-F and -E Water Cooled		1				
5	LEG		446729-01	4				
6	COVER - CONNECTOR		2X0271P01	1				
7	SCOOP		P00315-01	1				
9	ADAPTOR	Water Cooled	450724-01	2				
10	OUTLET HOSE	-F and -E	4E0033P01	1				
11	HOSE CLAMP	-F and -E	435947-08	1				
12	POWER SUPPLY CORD	EU-PLUG(16A)	P03362-01	1				
13	POWER SUPPLY CORD	UK-PLUG(13A)	P03363-01	1				